



Certificate

SQS herewith certifies that the company named below has a management system which meets the requirements of the standard specified below.

RUAG Schweiz AG / RUAG Defence
Allmendstrasse 86
3602 Thun
Switzerland

Scope of certification

RUAG Defence Land Systems

Field of activity

Conception, development, manufacture, integration, operation and maintenance of heavy weapon systems and armoured vehicles, ballistic protection systems as well as of mobile command and control posts

Normative base

ISO 3834-2:2005

**Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2005**

Scope(s)
17, 18, 19, 22, 25, 33, 34, 35

Validity 07.11.2016–06.11.2019
Issue 07.11.2016

Reg. no. 43352

X. Edelmann, President SQS

R. Glauser, CEO SQS



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Swiss Association for Quality and
Management Systems SQS
Bernstrasse 103, 3052 Zollikofen, Switzerland



Swiss Made





Attestation

SQS herewith certifies that the enterprise named below is qualified to carry out welding work in the areas specified below

RUAG Schweiz AG / RUAG Defence
Allmendstrasse 86
3602 Thun
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135	5.1		7.5–30	SZW: ferrit., austenit.
111	5.1		7.5–30	
135	3.1	S690QL	3–20	
111	3.1	S690QL	3–20	
135		Panzerstahl	<40	ArmoX 500T u.a.
135	1.1		3–12	
135	3.1		3–24	
111	3.1		3–24	
141	8.1		2.1–2.9	
111	8.1		3–16	
131	23.1		>7.5	BW
131	23.1		7.5–30	FW
131	8.1		3–7.2	
111	8.1		3–7.2	FW
135	8.1		3–24	
135	5.1		3–24	
131	45		3–24	
141	45		3–16	
141/131	45	7	3–24	
136	1.2		20–80	
135	1.2		3–20	BW
135	1.2		3–20	FW
136	1.2		7.5–30	
136	1.2		7.5–18	
141	23.1		3–24	
141	2.1			Auftragsschweissen

	Surname	First name	Description / Title
Welding supervisor:	Moser	Urs	EWE
Deputizing:	Blunier	Martin	IWS
	von Gunten	Christian	EWS

Scope(s)
17, 18, 19, 22, 25, 33, 34, 35

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